Visual Indicators – RFI Types

This is RotorFlow in its most basic form — a bright orange rotor turning with fluid flow. Simple, direct and reliable. Flow rate is estimated, or simply confirmed, by viewing the speed of the turning rotor. Either port may be used for incoming flow, and bayonet mounting lens is easily removed for quick cleanout. RFI Type RotorFlow sensors are easy to see, easy to install and easy to afford.

Typical Applications

• Visual flow confirmation on heat exchangers • Plastic injection molding equipment

Specifications

*				
Wetted Materials				
Body	Brass, 316 Stainless Steel or Polypropylene (Hydrolytically Stable, Glass Reinforced)			
Rotor Pin	Ceramic			
Rotor	High Visibility Orange, Molded Nylon			
Lens	Polysulfone			
0-Ring	Viton® (Brass Body); Buna N (Polypropylene Body)			
Low Flow Adaptor	Glass Reinforced Polypropylene			
Operating Pressure,				
Brass or Stainless Steel Body	100 PSIG (7 bar) @212°F (100°C) 200 PSIG (13.8 bar) Max. @ 70°F (21°C)			
Polypropylene Body	100 PSIG (6.9 bar) at 70°F (21°C), 40 PSI (2.8 bar) Max. @ 180°F (82°C)			
Operating Temperature,				
Brass or Stainless Steel Body	-20°F to 212°F (-29°C to 100°C)			
Polypropylene Body	-20°F to 180°F (-29°C to 82°C)			

Operating Principle

- As liquid passes through the RotorFlow body, the rotor spins at a rate proportional to flow.
- RotorFlow Indicators may be mounted with flow entering either port. At low flow rates, performance is optimized by positioning ports at the top of the unit, in a horizontal plane.

How To Order

Specify Part Number based on desired body material and port size.

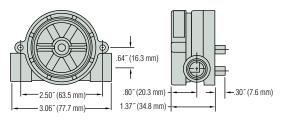
Body Material	Port Size	Flow Ranges – GPM		Part Number	
	NPT	Low* Range	Standard Range	Part Number	
Polypropylene	.25″	0.1 to 1.0	0.5 to 5.0	155420 🗲	
	.50″	1.5 to 12.0	4.0 to 20.0	155480 🗲	
Brass	.25″	0.1 to 1.0	0.5 to 5.0	142541 🗲	
	.50″	1.5 to 12.0	4.0 to 20.0	142542 🗲	
	.75″	_	5.0 to 30.0	180392 🗲	
	1.00″	_	8.0 to 60.0	181681 🗲	
Stainless Steel	9/16″ - 18**	0.1 to 1.0	0.5 to 5.0	174596	
	.50″	1.5 to 12.0	4.0 to 20.0	173138 🗲	
	.75″	_	5.0 to 30.0	181682	
	1.00″	_	8.0 to 60.0	181683	

- * With use of Low Flow Adapter supplied. See Page F-8 for more information.
- ** Straight thread with O-ring seal.

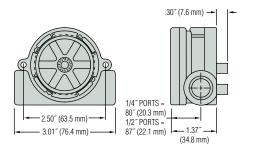


Dimensions

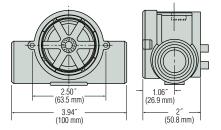
Polypropylene Bodies



Brass and Stainless Steel Bodies - .25" and .50" Ports



Brass Body - .75" and 1.00" Ports



High Visibility
Orange Rotor
Constructed of Molded Nylon
for good general purpose
compatibility with a wide range
of fluids. Offers high visibility.





Visual Indicators for Potable Water – RFI-PW Type

FDA-compliant molded nylon and epoxy RFI-Type RotorFlow® sensor for compatibility with potable water applications. Flow rate is estimated, or simply confirmed by viewing the speed of the turning, high visibility blue rotor. Either port may be used for incoming flow, and bayonet mounting lens is easily removed for quick cleanout. RFI-PW Potable Water RotorFlow® sensors are easy to see, easy to install and easy to afford for potable water applications.

Typical Applications

• Water Purification/Dispensing Systems • Chemical Injection Systems



Wetted Materials				
Body	316 Stainless Steel or Polypropylene (Hydrolytically Stable, Glass Reinforced)			
Rotor Pin	Ceramic			
Rotor	Molded Nylon/FDA Epoxy			
Lens	Polysulfone			
O-Ring	EPDM			
Low Flow Adaptor	Glass Reinforced Polypropylene			
Operating Pressure,				
Stainless Steel Body	100 PSIG (7 bar) @212°F (100°C) 200 PSIG (13.8 bar) Max. @ 70°F (21°C)			
Polypropylene Body	100 PSIG (6.9 bar) at 70°F (21°C), 40 PSI (2.8 bar) Max. @ 180°F (82°C)			
Operating Temperature, Stainless Steel Body	-20°F to 212°F (-29°C to 100°C)			
Polypropylene Body	-20°F to 180°F (-29°C to 82°C)			

Operating Principle

- As liquid passes through the RotorFlow[®] body, the rotor spins at a rate proportional to flow.
- RotorFlow® Indicators may be mounted with flow entering either port. At low flow rates, performance is optimized by positioning ports at the top of the unit, in a horizontal plane.

How To Order

Specify Part Number based on desired body material and port size.

Port Size NPT	Flow Ranges – GPM		Flow Ranges – LPM		Part
	Low*	Standard	Low*	Standard	Number
.25″	0.1 to 1.0	0.5 to 5.0	0.1 to 1.0	1.9 to 18.9	198282
.50″	1.5 to 12.0	4.0 to 20.0	5.7 to 45.4	15.1 to 75.7	198283
.50″	1.5 to 12.0	4.0 to 20.0	5.7 to 45.4	15.1 to 75.7	203684
.75″	_	5.0 to 30.0	_	18.9 to 113.6	203685
1.00″	_	8.0 to 60.0	_	30.2 to 227.1	203686
	.25" .50" .50" .75"	NPT Low* .25" 0.1 to 1.0 .50" 1.5 to 12.0 .50" 1.5 to 12.0 .75" —	NPT Low* Standard .25" 0.1 to 1.0 0.5 to 5.0 .50" 1.5 to 12.0 4.0 to 20.0 .50" 1.5 to 12.0 4.0 to 20.0 .75" — 5.0 to 30.0	NPT Low* Standard Low* .25" 0.1 to 1.0 0.5 to 5.0 0.1 to 1.0 .50" 1.5 to 12.0 4.0 to 20.0 5.7 to 45.4 .50" 1.5 to 12.0 4.0 to 20.0 5.7 to 45.4 .75" — 5.0 to 30.0 —	NPT Low* Standard Low* Standard .25" 0.1 to 1.0 0.5 to 5.0 0.1 to 1.0 1.9 to 18.9 .50" 1.5 to 12.0 4.0 to 20.0 5.7 to 45.4 15.1 to 75.7 .50" 1.5 to 12.0 4.0 to 20.0 5.7 to 45.4 15.1 to 75.7 .75" — 5.0 to 30.0 — 18.9 to 113.6

^{*} With use of Low Flow Adapter supplied. See Page F-8 for more information.

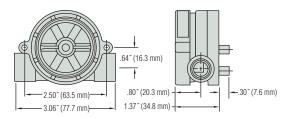




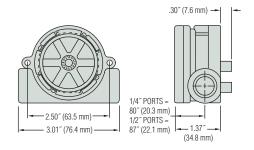


Dimensions

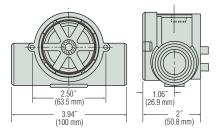
Polypropylene Bodies



Stainless Steel Bodies - .50" Ports



Stainless Steel Bodies - .75" and 1.00" Ports



High Visibility
Blue Rotor
FDA-compliant molded nylon and
epoxy RotorFlow® indicator for
compatibility with potable water
applications.

